

## Technical Data Sheet

### *Hostacom* EKC 330N NA 92W MOONROCK



Polypropylene Compounds

#### Product Description

*Hostacom* EKC 330N NA 92W MOONROCK high melt flow, medium high flexural modulus, mineral-filled thermoplastic elastomeric olefin (TEO) resin has an excellent impact/stiffness balance, good flowability properties and excellent scratch resistance. It is typically used for interior automotive applications.

<b>Status</b>	Commercial: Active
<b>Availability</b>	North America
<b>Application</b>	Automotive Parts; Interior Automotive Applications
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Impact Modified

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	18	g/10 min	ASTM D1238
Density	1.02	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus, (23 °C, 2 mm/min)	1700	MPa	ISO 178
Tensile Stress at Yield, (23 °C, 50 mm/min)	19	MPa	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	35	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	No Break		ISO 179
<b>Thermal</b>			
Heat Deflection Temperature A, (1.80 MPa, Unannealed)	56	°C	ISO 75A-1, -2
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

#### Notes

These are typical property values not to be construed as specification limits.